

LOPIE PRODUCT CATALOGUE

LOPIE GROUP

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2025

TISSUE PAPER

Cleaning & Hygiene, Food Packaging, Disposable
Supplies Solutions



200+
customers in **30+** countries
around the world

20+
years

WHO WE ARE

LOPIE is a global leading foodservice and Jan-San service disposable supply solution provider that designs, develops, manufactures and delivers private label innovative, sustainable and Eco-friendly hygiene, food packaging solutions and products.

DEVELOPMENT HISTORY

2005

The first factory was built in Guangzhou. The first production line of towel and facial tissue was put into production.



2009

Achieved full coverage of AFH paper products (TNT) in America.



2011

A new range of printed napkins and coloured napkin series products has been added.



2013

The second factory was built in Dongguan. The storage and distribution area exceeded 20,000m².



2014

Achieved full coverage of AFH paper products (TNT) in Australia and Europe.



2015

Imported contactless automatic toilet paper production line and packaging equipment.



2016

The third factory was built in Dongguan.

2017

TNT processing capacity exceeded 100,000 tons. Upgraded enterprise ERP system.

2018

A new range of paper straws, packaging containers and dispenser series products is now available.



2019

The fourth factory was built in Malaysia. New products in the Pizza Box series.



2020

Invested in the construction of an advanced manufacturing base for paper disposable household goods in Guigang, Guangxi. New arrival of paper cup and box series products.



2021

New cutlery and paper products.



2022

New products in the mold fiber packaging series.



The increasing paper base capacity of high-grade household paper of 50,000 tons.



2023

Built the sixth factory in Malaysia. Established Dongguan Lope Xiangwang Packaging Co., LTD



2024

The seventh factory was built in Malaysia, and the group's headquarters were relocated to Nansha in Guangzhou.



2025

The eighth factory has been built in Malaysia. The Lope Global Headquarters, as well as the R&D and production base for biodegradable biomass plant fibre products, were launched in Nansha, Guangzhou. Our market presence continues to grow.



LOPIE CERTIFICATION



ISO 9000 Quality Management
System Certification
ISO 14000 Environmental Management
System Certification



FSC Chain of Custody
Certification



BRC
Global Standards
Certification



SMETA
Social Audit



EC Food Safety
Inspection



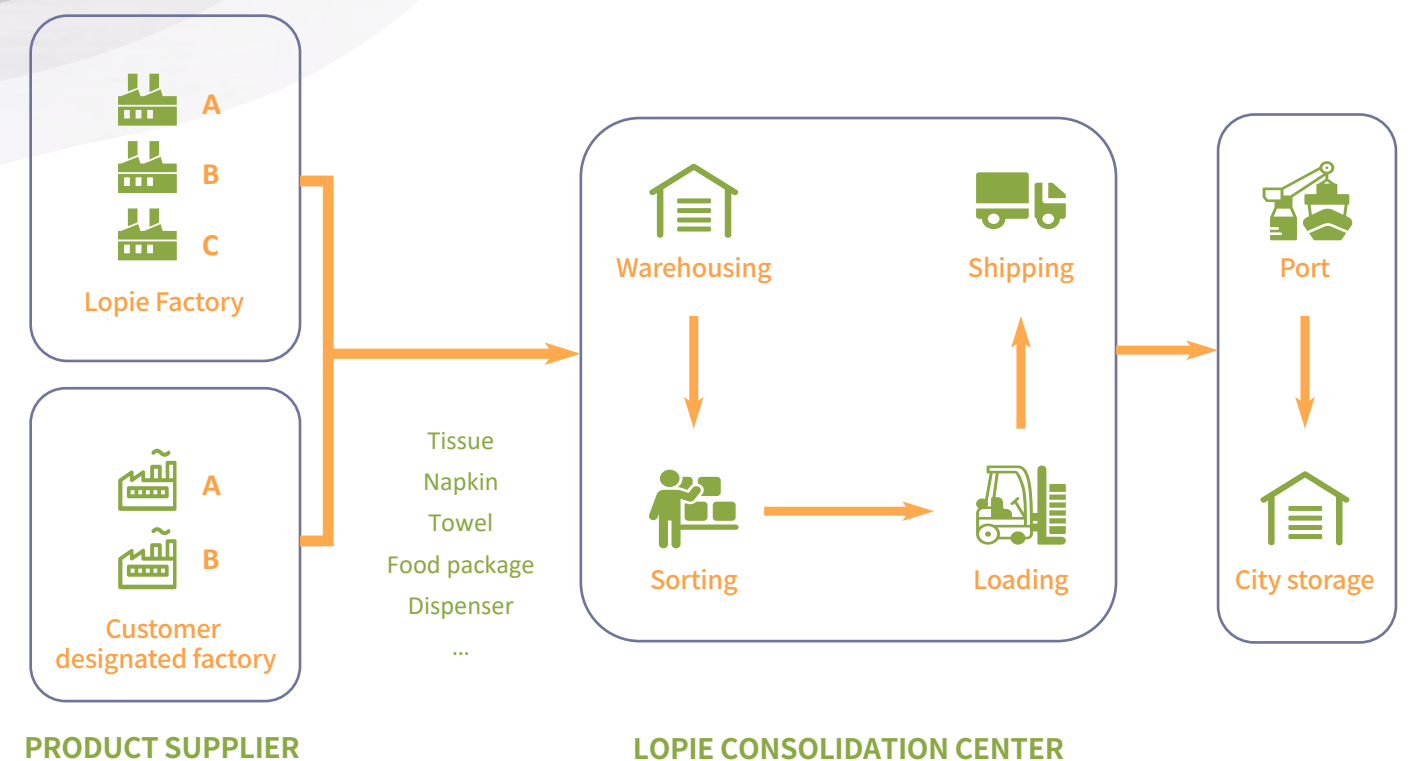
FDA Food Safety
Inspection





CONSOLIDATION SERVICE

As Lopie Storage Service Center, Guigang factory and Dongguan factory provide customers with LCL services for Lopie's full line products and LCL services for products from multiple vendors.





Power Plant

Water & Power Treatment Plant

GUIGANG LOPIE

Lving Area

LOPIE Yard

Sugarcane pulp plant-100,000tons

Sugar plant-100,000tons

White cardboard plant-100,000tons

LOPIE TISSUE PRODUCTS

Lopie is a comprehensive supplier and manufacturer of degradable, green environmental protection, compostable paper products.

FULL LINE TISSUE/NAPKIN/TOWEL

12

MG PAPER

20

FOOD PACKAGING PAPER

22

Full line

Tissue/Napkin/Towel



Towel



·Raw material from FSC certified wood pulp,non-wood, and sustainable 100% recycled pulp.
·High water absorbency, good dirt-absorbing , paper is tough and not easy to break, clean and hygienic.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Towel	Virgin	White / Brown	24 / 28 /30 / 32 / 34 / 36 / 38 / 40 /42 / 45	1 / 2	1150-1240	76
Towel	Non Wood	White / Brown	24 / 28 /30 / 32 / 34 / 36 / 38 / 40 /42 / 45	1 / 2	1150-1240	76
Towel	Recycle	White / Brown / Blue	24 / 28 /30 / 32 / 34 / 36 / 38 / 40 /42 / 45	1 / 2	1150-1240	76

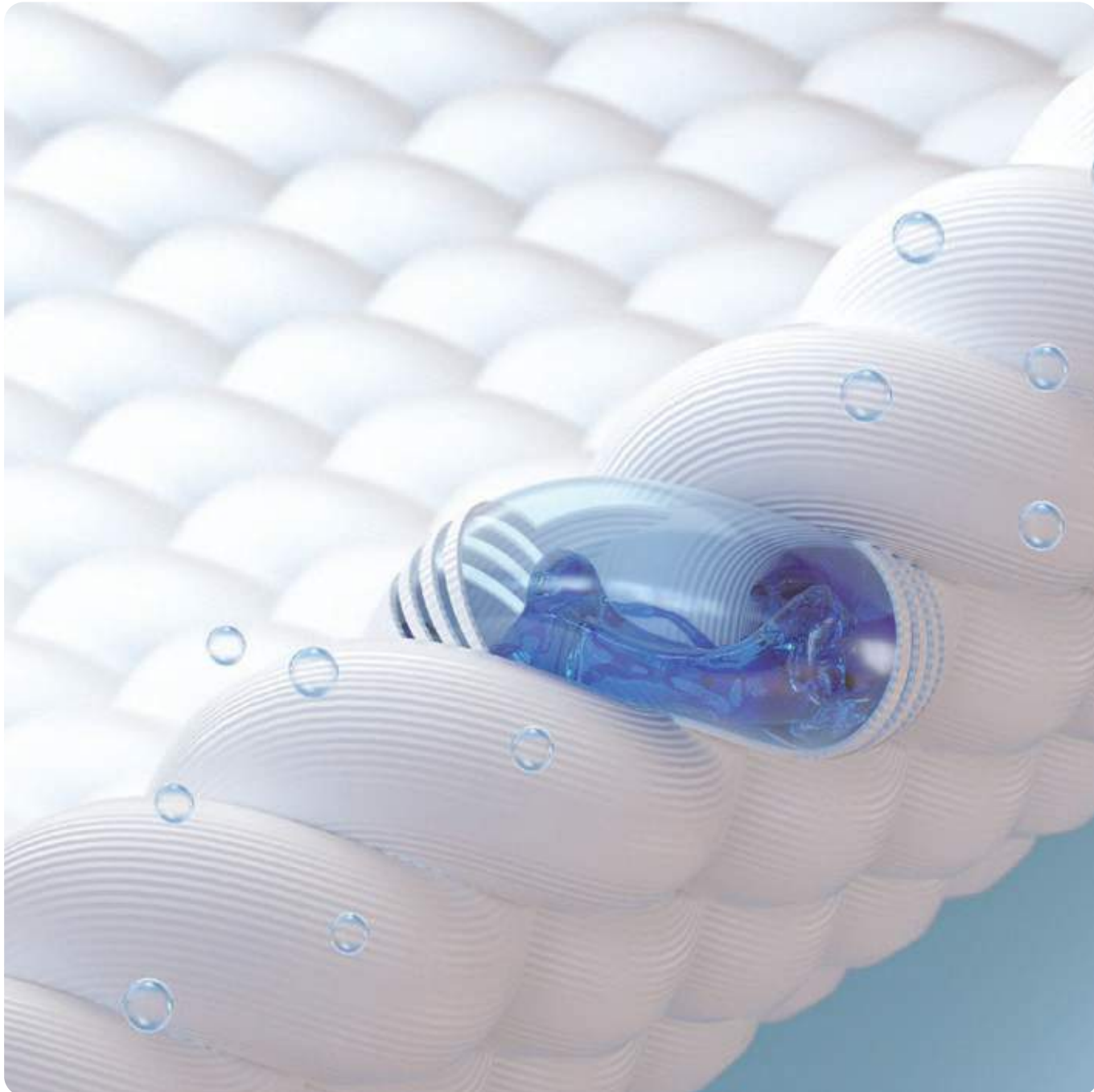


TAD Towel



·Raw material from FSC certified wood pulp
·TAD only uses virgin fibers providing a premium, softer product.
With an emboss formed during the process, provides users with a product ideal for cleaning spills, wiping down surfaces and hand drying.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Towel	Virgin	White	24 / 28	1 / 2	1150-1240	76



Napkin



Raw material from FSC certified wood pulp,non-wood, and sustainable 100% recycled pulp.
Soft and delicate, stiffness, clean and hygienic.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Napkin	Virgin	White / Brown	12.5 / 13.5 / 15 / 16 /17 / 19/ 21/23	1 2 3	780-1240	76
Napkin	Non Wood	White / Brown	13.5 / 15 / 16 /17 / 19/ 21/23	1 2 3	780-1240	76
Napkin	Recycle	White / Brown	13.5 / 15 / 16 /17 / 19/ 21/23	1 2 3	780-1240	76



FULL LINE TISSUE/NAPKIN/TOWEL

Color Napkin



Raw material from FSC certified wood pulp,non-wood, and sustainable 100% recycled pulp.
Soft and delicate, stiffness, clean and hygienic.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)
Napkin	Virgin	Color	15 / 16/ 18 / 20 / 22	1 2 3	1150



Airlaid Napkin



Raw material from FSC certified wood pulp
Soft and comfortable, with high water absorption, low dust and anti-static properties.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Napkin	Virgin	Color	40/45/50/55/60/70	1	1150	76



FULL LINE TISSUE/NAPKIN/TOWEL

Bath Tissue



Raw material from FSC certified wood pulp,non-wood, and sustainable 100% recycled pulp.
Soft and fluffy, clean and hygienic, easily degradable.

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Toilet Tissue	Virgin	White / Brown	12.5 / 13.5 /15/ 17/19/21	1 2 3 4	1150-1240	76
Toilet Tissue	Non Wood	White / Brown	12.5 / 13.5 /15/ 17/19/21	1 2 3 4	1150-1240	76
Toilet Tissue	Recycle	White	15 / 17 / 19 /21	1 2 3 4	1150-1240	76



Facial Tissue



Raw material from FSC certified wood pulp,non-wood, and sustainable 100% recycled pulp.
Soft and comfortable, with strong water absorption, clean and hygienic.

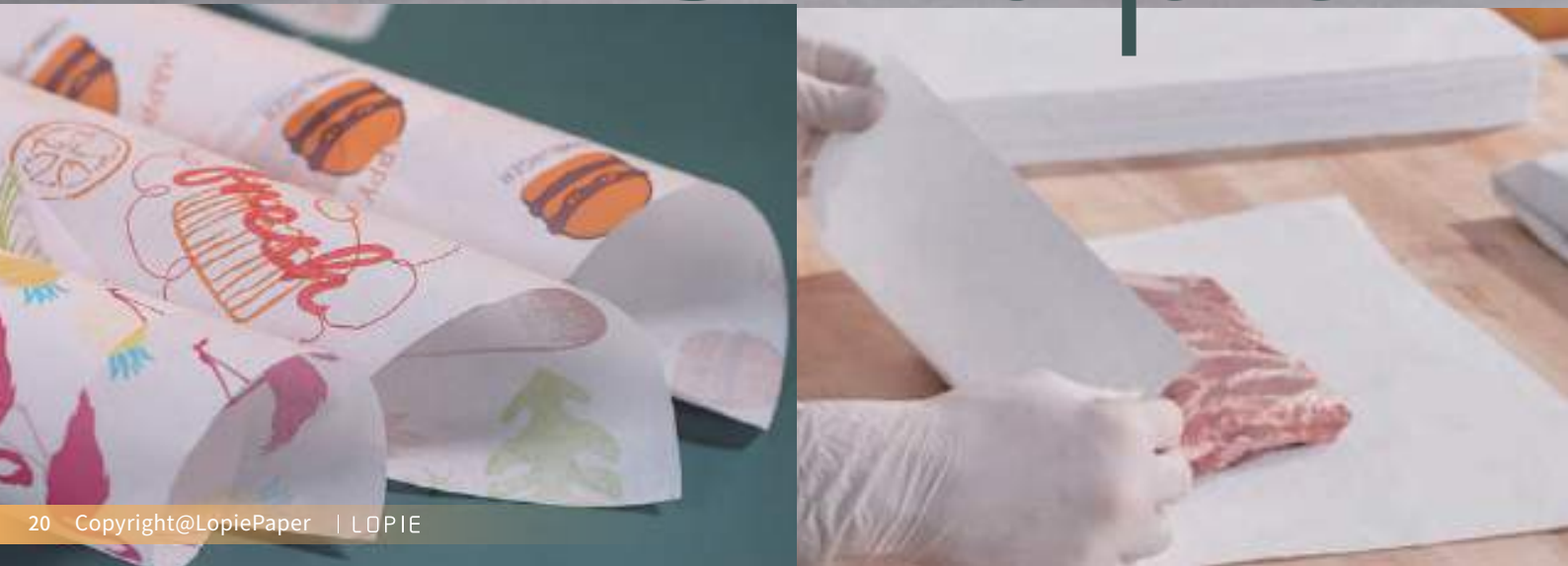
Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Facial Tissue	Virgin	White / Brown	11.5 / 12.5 / 13.5 / 15	1 2 3 4	1150-1240	76
Facial Tissue	Non Wood	White / Brown	12.5 / 13.5 / 15	1 2 3 4	1150-1240	76
Facial Tissue	Recycle	White	12.5 / 13.5 / 15	1 2 3 4	1150-1240	76



FULL LINE TISSUE/NAPKIN/TOWEL



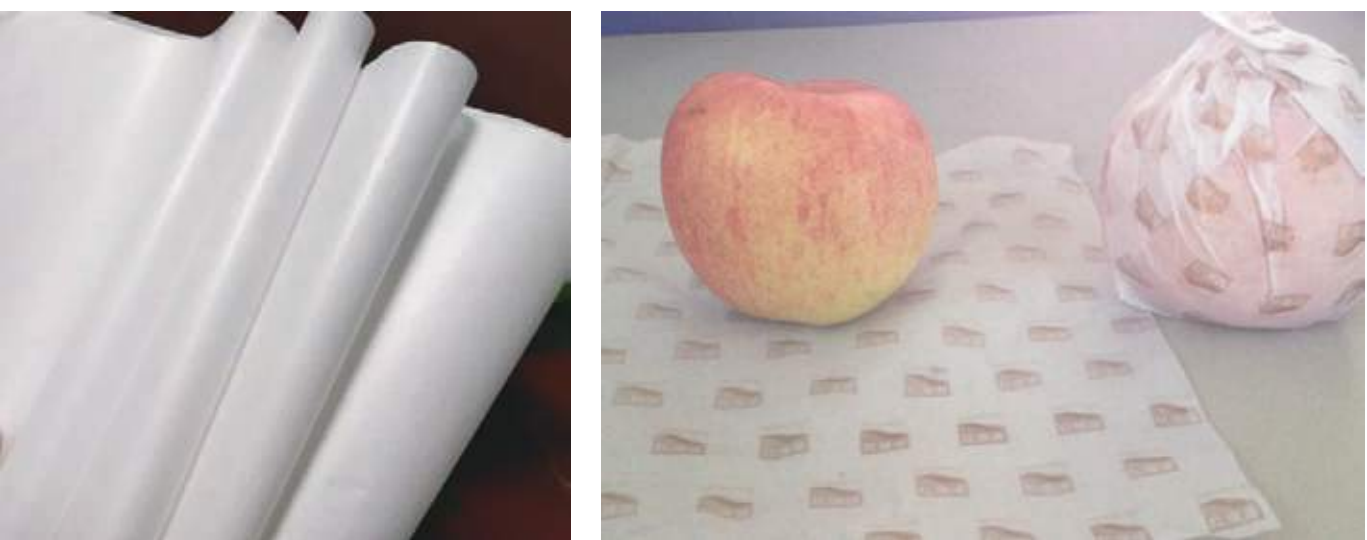
MG Paper



MG Paper

Raw material from FSC certified wood pulp, and sustainable 100% recycled pulp.
MG kraft paper is a machine-glazed paper with a natural colour, made from virgin fibres from sustainably managed forests. It features high taint and odour neutrality. Smooth and flat, with a light and thin texture.

Description	Grade	Color	Gsm	Ply	Dia/Fld.(mm)	Cor/Fld (mm)
MG Paper	Virgin	White / Brown	14/16/18/20/22/26/28/30/35/40/45	1	700-1000	76
MG Paper	Recycle	White / Brown	14/16/18/20/22/26/28/30/35/40/45	1	700-1000	76



MG PAPER

Food Packaging Paper



Food Packaging Paper

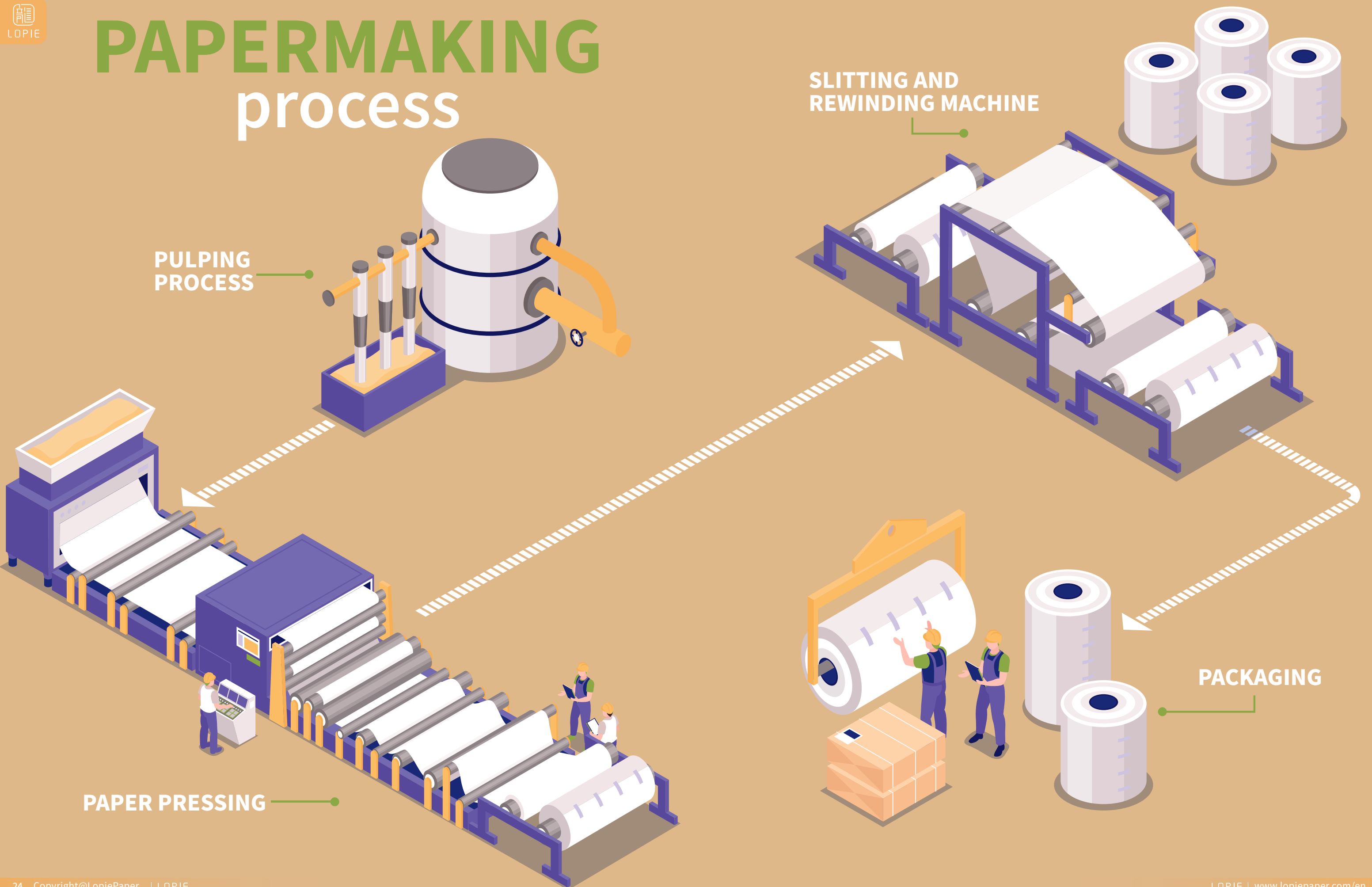
Raw material from FSC certified wood pulp, and sustainable 100% recycled pulp.
Safe and hygienic, odorless, with good strength and high toughness.
Grease proof paper great for serving fish and chips, calamari, goujons...

Description	Grade	Color	Gsm	Ply	Dia/Fld:(mm)	Cor/Fld (mm)
Food Packaging Paper	Virgin	White / Brown	25/30/35/40/45/50/55/60/65/70	1	700-1000	76
Food Packaging Paper	Non Wood	White / Brown	25/30/35/40/45/50/55/60/65/70	1	700-1000	76
Food Packaging Paper	Recycle	White / Brown	25/30/35/40/45/50/55/60/65/70	1	700-1000	76









FOOD PACKAGING PAPER

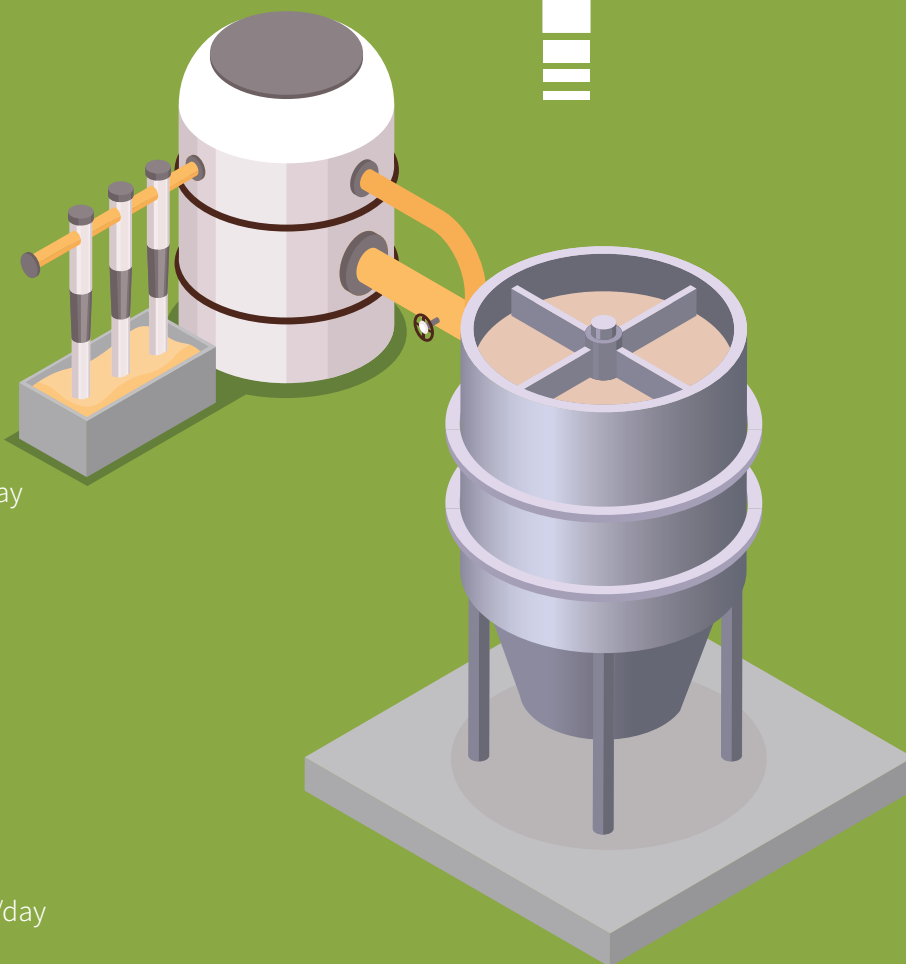
PAPERMAKING process



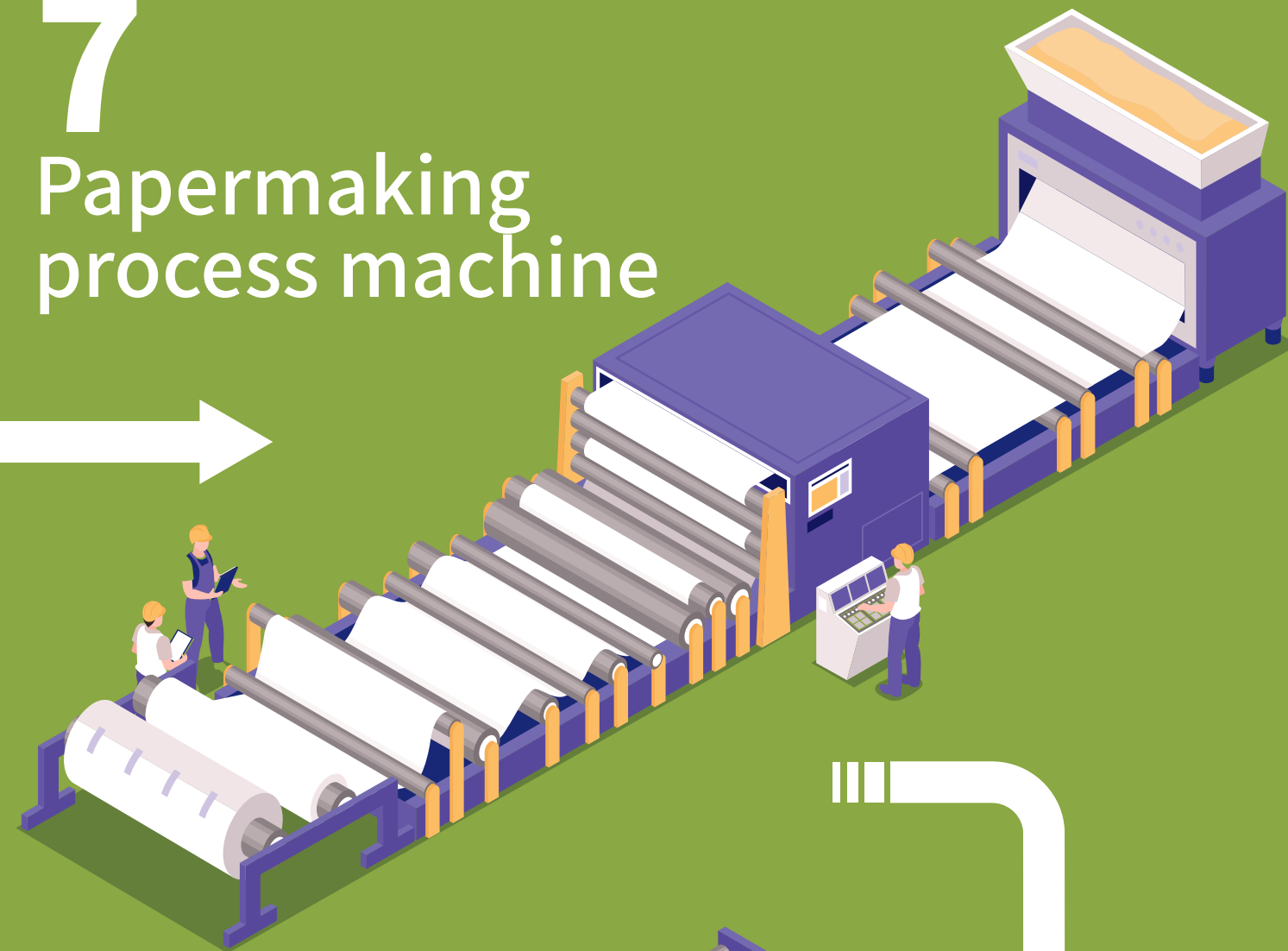
LOPIE PL & PM & RM

10 Pulp making

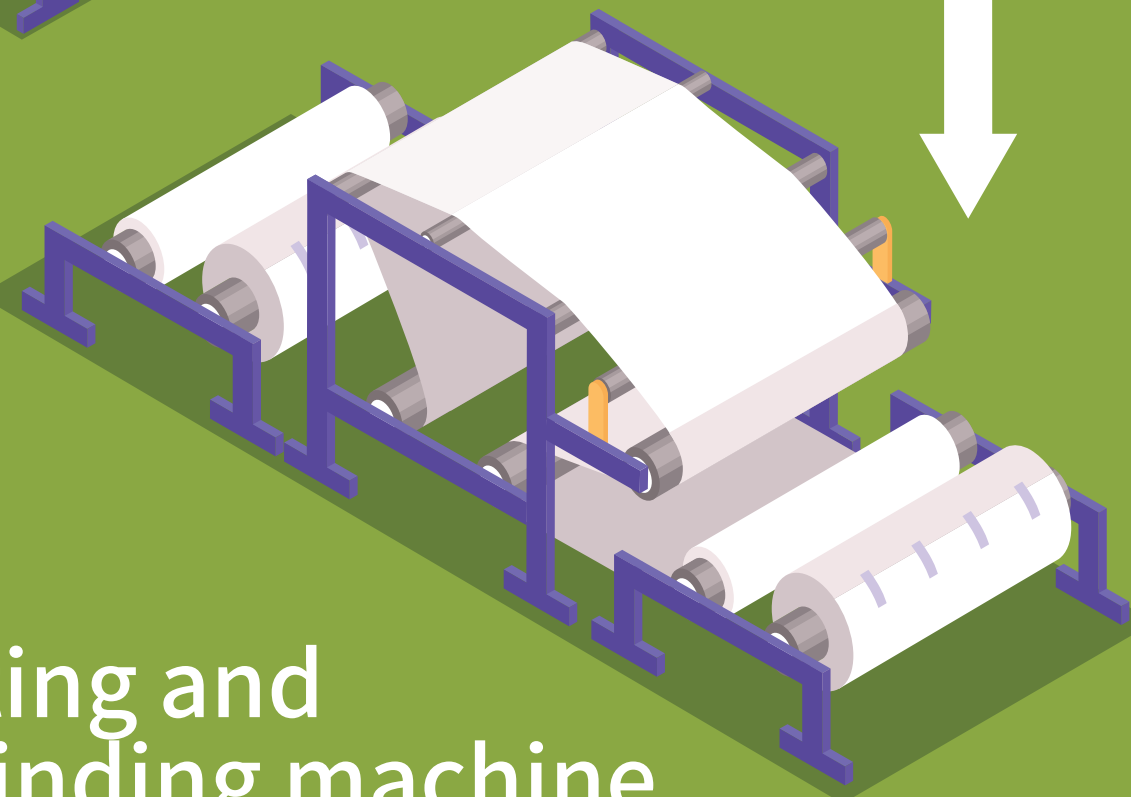
-  **3** Wooden pulp — 350tons/day
-  **1** Bamboo pulp — 50tons/day
-  **1** Sugarcane pulp — 100tons/day
-  **1** Deinked pulp — 150tons/day
-  **1** OCC pulp — 250tons/day
-  **3** Waste paper pulp — 100tons/day



7 Papermaking process machine



9 Slitting and rewinding machine



TISSUE PAPER MACHINE — TM #1 #2

#1

Head Box Width : **2.85 M**
 Sheet trim at reel : **2.82 M**
 Design Speed : **1000M/Min**
 Paper Product : **Tissue (Napkin, Towel)**
 Color : **White**
 Basis Weight : **12-30 gsm**
 Design Capacity : **40 tons/day**

#2

Head Box Width : **2.97 M**
 Sheet trim at reel : **2.96 M**
 Design Speed : **1000M/Min**
 Paper Product : **Tissue--Napkin**
 Color : **Brown**
 Basis Weight : **14-30 gsm**
 Design Capacity : **40 tons/day**



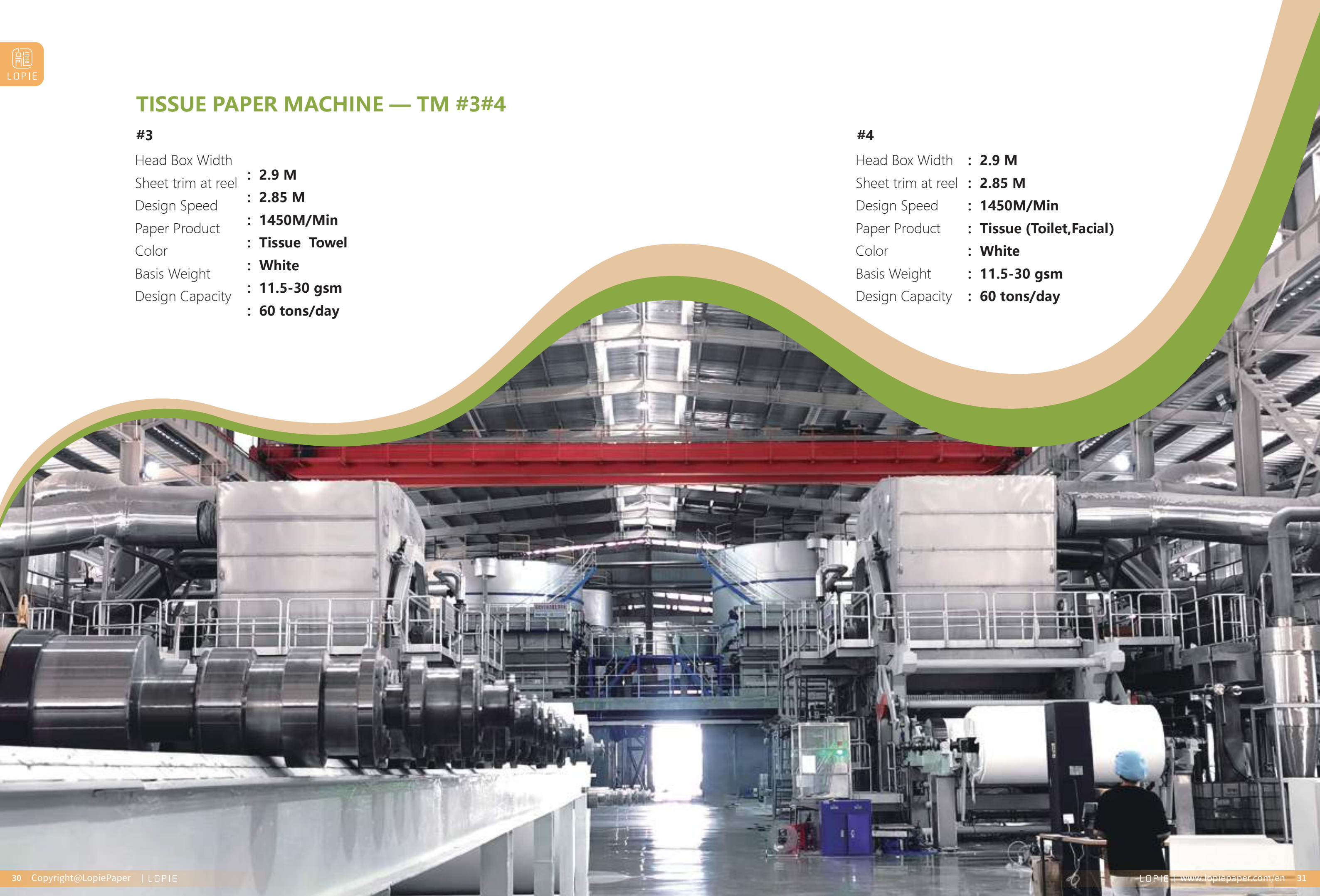
TISSUE PAPER MACHINE — TM #3#4

#3

Head Box Width
 Sheet trim at reel : **2.9 M**
 Design Speed : **2.85 M**
 Paper Product : **1450M/Min**
 Color : **Tissue Towel**
 Basis Weight : **White**
 Design Capacity : **11.5-30 gsm**
 : **60 tons/day**

#4

Head Box Width : **2.9 M**
 Sheet trim at reel : **2.85 M**
 Design Speed : **1450M/Min**
 Paper Product : **Tissue (Toilet,Facial)**
 Color : **White**
 Basis Weight : **11.5-30 gsm**
 Design Capacity : **60 tons/day**



TAD PAPER MACHINE (TM #5)

Head Box Width : **2.9 M**
 Sheet trim at reel : **2.85 M**
 Design Speed : **500M/Min**
 Paper Product : **Towel**
 Basis Weight : **24, 28 gsm**
 Design Capacity : **45 tons/day**





PAPER MACHINE (TM #6)

Head Box Width : **5.65 M**

Sheet trim at reel : **5.60 M**

Design Speed : **800M/Min**

Paper Product : **Towel, MG Paper, Food Packaging Paper**

Basis Weight : **25-70 gsm**

Design Capacity : **160 tons/day**



PAPER MACHINE (TM #7)

Head Box Width : **2.9 M**
Sheet trim at reel : **2.85 M**
Design Speed : **1500M/Min**
Paper Product : **Towel**
Basis Weight : **12-30 gsm**
Design Capacity : **60 tons/day**

Paper Technology

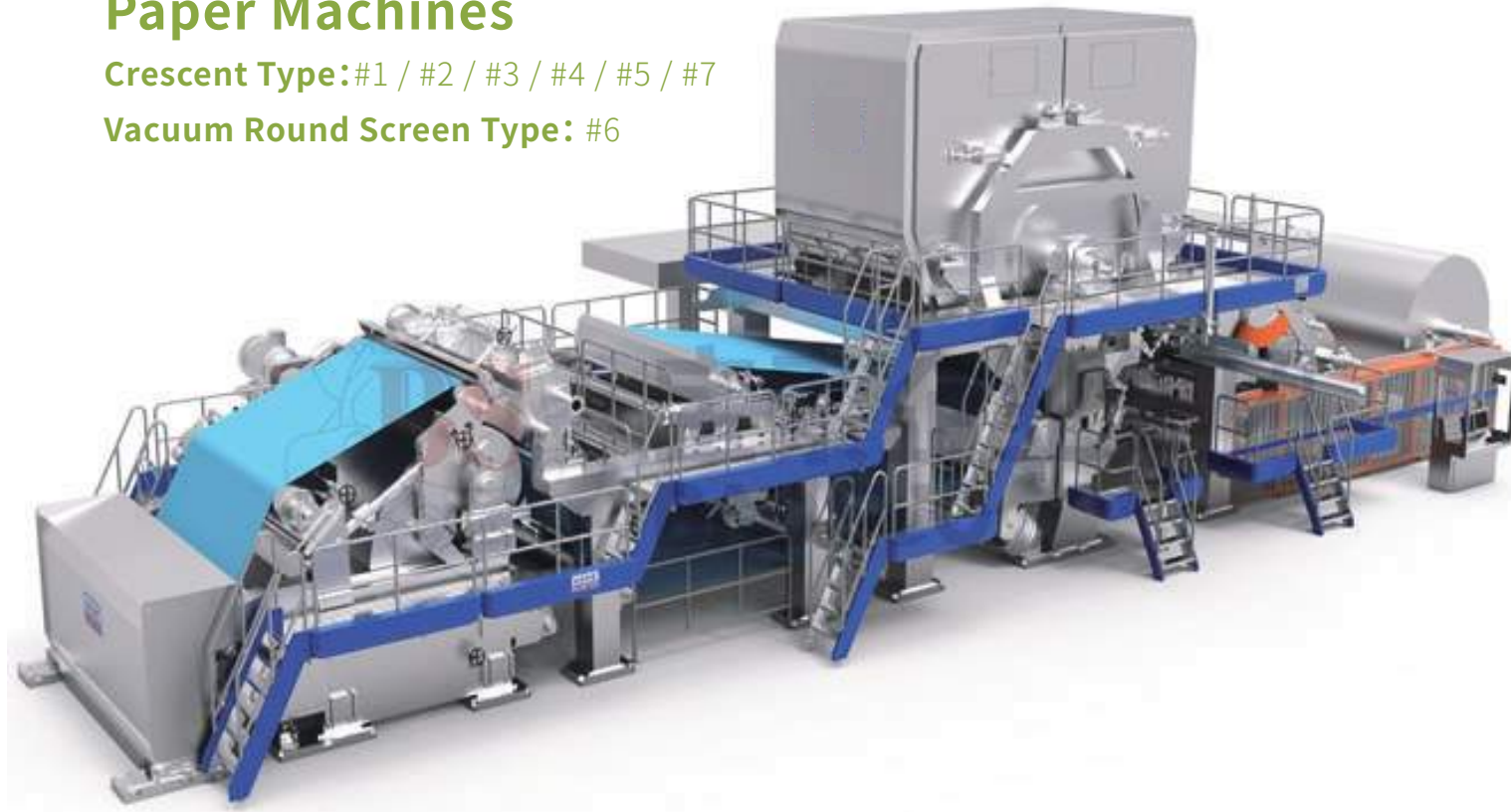
—Wet process&Dry process

The main types of dry process technology are crescent type and vacuum round screen type.

Paper Machines

Crescent Type: #1 / #2 / #3 / #4 / #5 / #7

Vacuum Round Screen Type: #6



Crescent Type: Crescent paper machine is suitable for the manufacture of various household paper, because it has a special forming method and dehydration method.

Forming Method: Crescent Type & Vacuum Round Screen Type

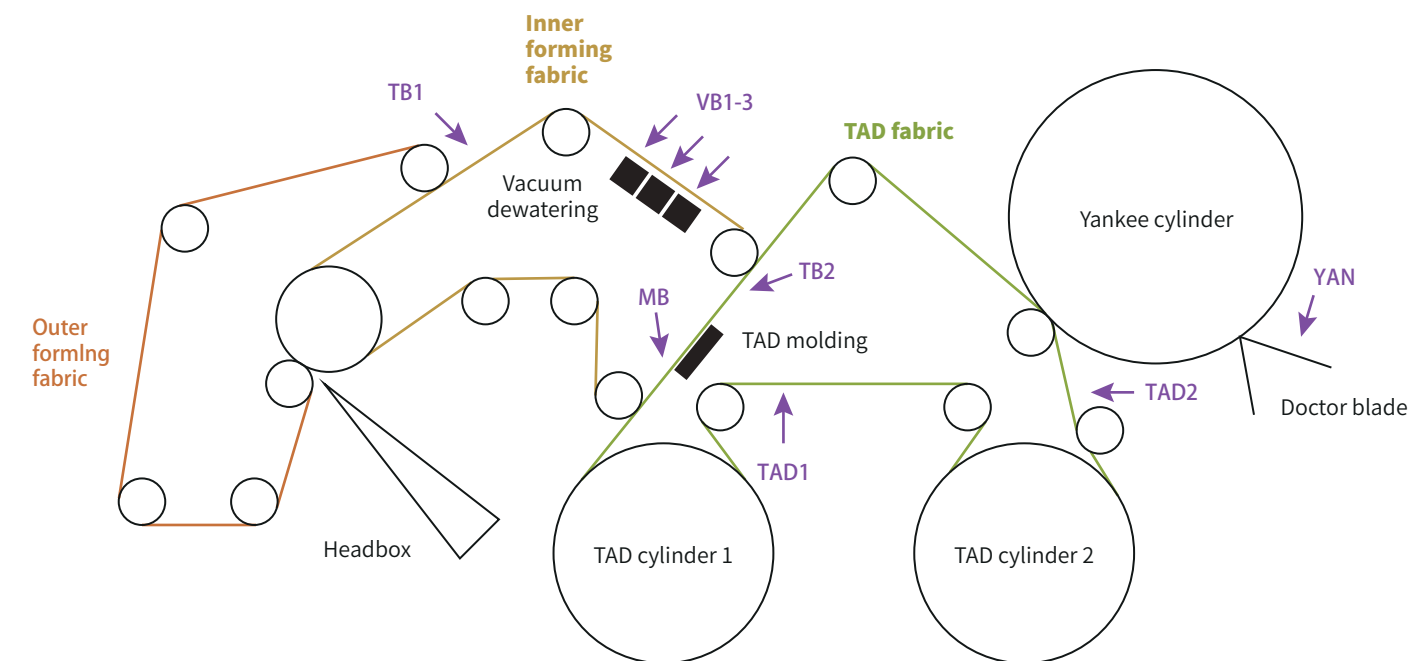
Dehydration Method: Centrifugal Force and Pressure

Paper Technology

—TAD Through-Air Drying

Features:

1. The product has high bulk thickness and high value;
2. Using steam instead of natural gas, it has low energy consumption and cost;
3. There is no need to use special fabrics, and the cost is lower.

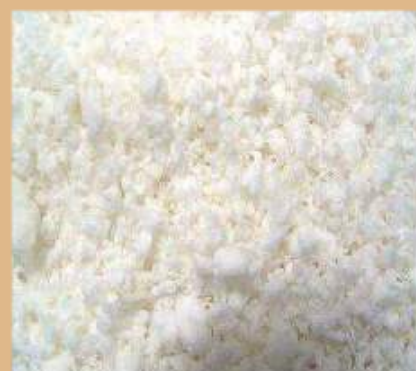


WOOD PULP MATERIAL



Pulp board production process:

Log storage → sawing → peeling → chipping → cooking → washing → screening and purification → natural pulp → bleaching → bleached pulp board



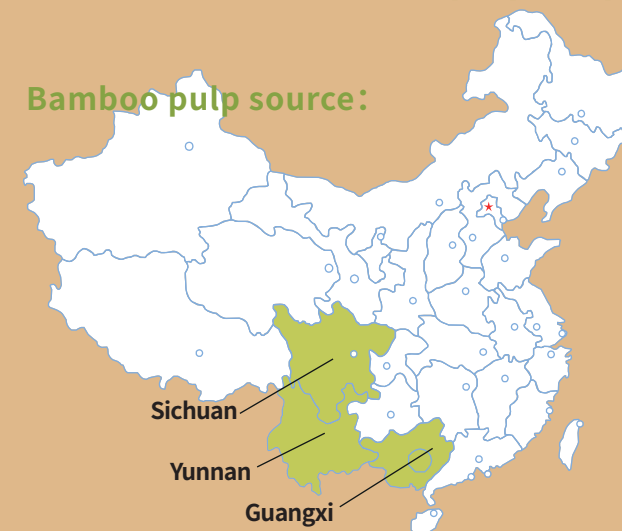
Papermaking pulping process:

Dipping → repulping → pulp grinding → pulping

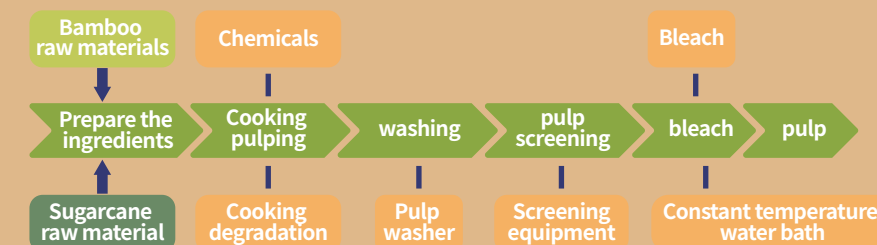
BAMBOO PULP/SUGARCANE PULP MATERIAL

Bamboo pulp:Pulp made from bamboo.

Bamboo pulp source:

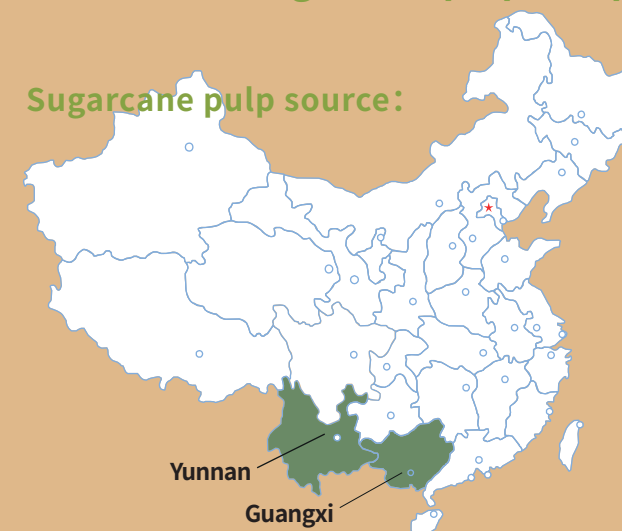


Bamboo pulp/sugarcane pulp production process:



Sugarcane pulp: Pulp made from sugarcane.

Sugarcane pulp source:



Deinked Pulp Manufacturing Process

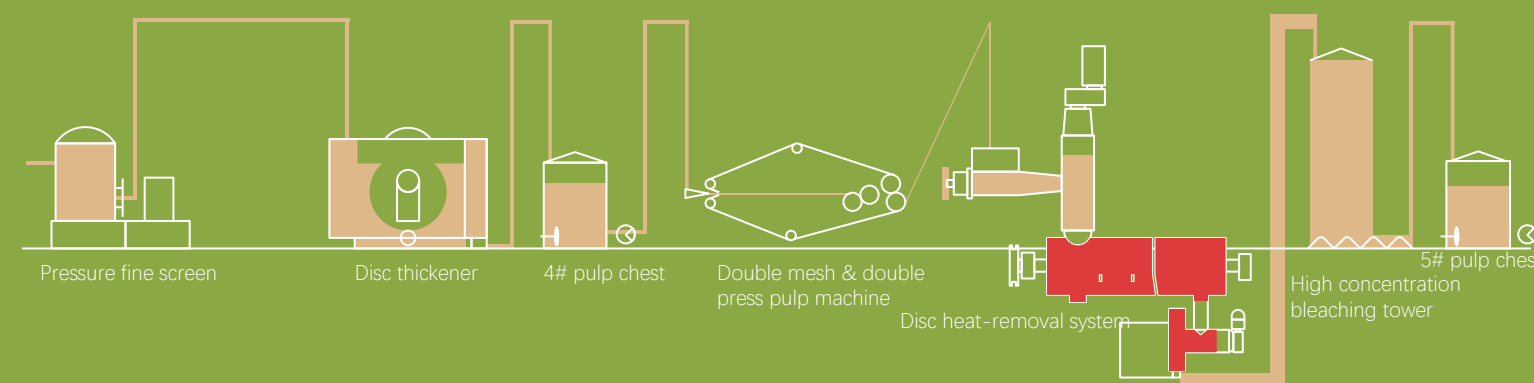
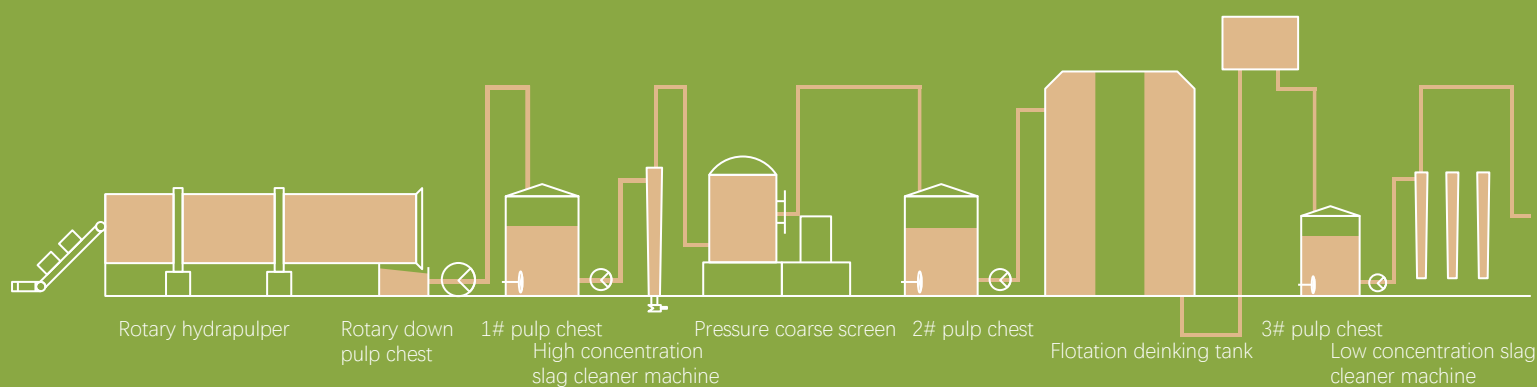
Deinking: Waste paper deinking is one of the effective measures to recycle waste paper and achieve sustainable development of the paper industry.

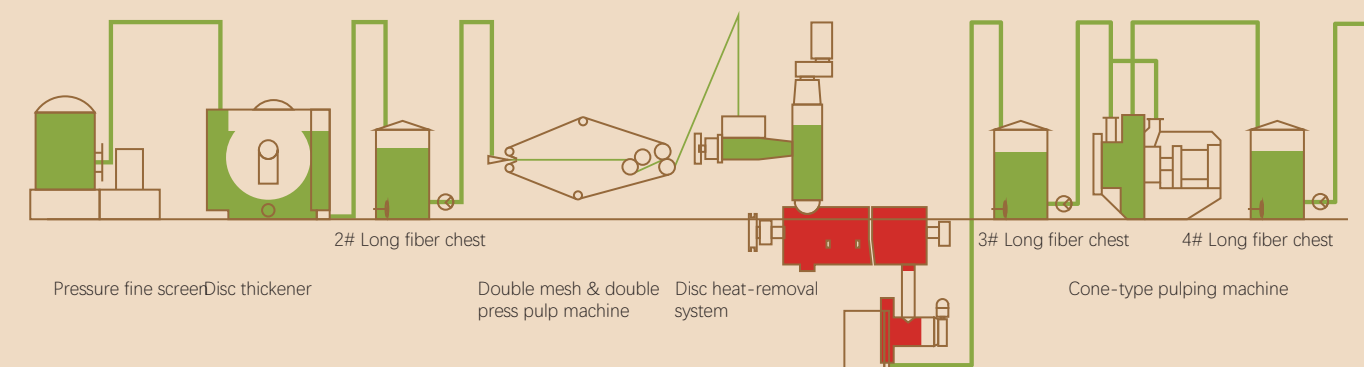
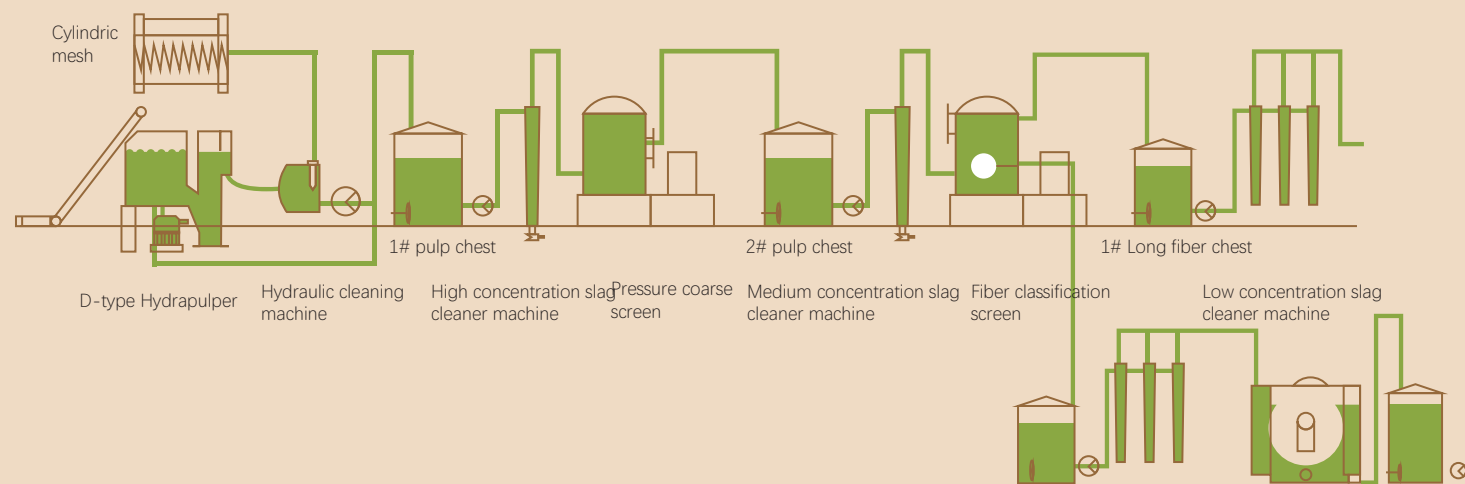
Process of three steps:

- Loosening and separating fibers;
- Separating the ink from the fibers;
- Removing the removed ink particles from the slurry.

Materials:

Book paper, office waste paper, factory white paper edges





OCC

Obsolescence Corrugated cardboard

Advantages of OCC pulping:

- a. Solving the shortage of wood fiber raw materials
- b. Reducing construction investment and production costs (low transportation costs, small footprint, low energy consumption)
- c. It has good recyclability, degradability and reusability
- d. Save resources, reduce pollution and protect the environment, with extremely high environmental value.



LOADING CAPACITY

- 24 Loading Spaces in total
- Daily Maximum Loading Capacity about 100 trucks/containers

